

## Technical Data Sheet

### Typical Applications

- Thin-walled injection molding applications (rigid packaging, housewares, etc.)
- Potential applications are: washing machine tubs and parts of electrical appliances, small to medium size containers

### Key Characteristics

- Contains anti-static agent
- Optimized balance of stiffness and toughness
- High impact strength retained at low temperature
- Fast cycle time and low warpage
- Food contact approval for specific applications (refer to *NATPET*).

Resin	Conditions	Method	Value	Unit
Density	23 °C	ISO 1183	0.900	g/cm <sup>3</sup>
Melt Flow Rate (MFR)	230 °C/2.16 kg	ASTM D 1238-13	30	g/10-min
<b>Mechanical</b>				
Flexural Modulus		ISO 178	1,600	MPa
Tensile Stress at Yield	50-mm/min	ISO 527	29	MPa
Tensile Strain at Break	50-mm/min	ISO 527	> 50	%
Tensile Strain at Yield	50-mm/min	ISO 527	5	%
	23 °C, Type 1, Edgewise	ISO 179	No Break	
Charpy <sub>un-notched</sub>	0 °C, Type 1, Edgewise	ISO 179	125	KJ/m <sup>2</sup>
	-20 °C, Type1, Edgewise	ISO 179	100	KJ/m <sup>2</sup>
	23 °C, Type 1, Edgewise	ISO 179	7.4	KJ/m <sup>2</sup>
Charpy <sub>Notched</sub>	0 °C, Type 1, Edgewise	ISO 179	5.2	KJ/m <sup>2</sup>
	-20 °C, Type 1, Edgewise	ISO 179	4.0	KJ/m <sup>2</sup>
<b>Thermal</b>				
Heat Deflection Temperature	0.45 MPa Un-annealed	ISO 75B	80	°C
Vicat Softening Temperature	A50 (50°C/h 10N)	ISO 306	150	°C
<b>Additional</b>				
Tensile Modulus	1-mm/min	ISO 527	1,500	MPa
Izod <sub>Notched</sub>	23 °C	ISO 180	5.6	kJ/m <sup>2</sup>

Note: The above are typical data representing the product; not to be construed as analysis certificate or specifications.

For further details about *NATPET* and its products, please visit the website at [www.natpet.com](http://www.natpet.com)

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*NATPET* would like to advise its customers and other users that unless specifically stated the supplied products should not be used for applications in medical and/or pharmaceutical sectors.

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### Special Features

- Amazing results on washing machine tubs
- Broad processing window, excellent flowability at optimized molding temperatures

### Processing Conditions

Average injection temperature may be kept between 230 – 240°C.

### Food Regulation

This product is defined as a preparation under specific food contact regulation. Detailed information will be provided in a relevant document “Regulatory Compliances Product Declaration” upon request.

### Storage and Handling

Polypropylene resin should be stored to prevent a direct exposure to sunlight and heat. The Product estimated shelf life is one year starting from production date, adequate humidity below 80%, and temperature below 40°C. Customers might not fully follow the optimal storage condition, hence the shelf life recommended at customer site is six months only as received. Please refer to “Material Safety Datasheet” (MSDS) for handling and storage information.

### Documents

Specific documents MSDS and RCPD are available on request. Please send your request to the following e-mail: [pa@natpet.com](mailto:pa@natpet.com) or visit our website : [WWW.natpet.com](http://WWW.natpet.com)