

Technical Data Sheet

Typical Applications

- Food packaging film
- Textile packaging film
- Potential end user applications include packaging for hosiery, shirts, other textile and shopping bags
- Especially suitable for Water Quenched Tubular film (IPP)

Key Characteristics

- Excellent anti-blocking properties
- High clarity
- Good processability
- Good stiffness
- High slip
- Food contact approval for specific applications (refer to *NATPET*)

Processing Methods

- Blown film
- Injection molding

Resin	Conditions	Method	Value	Unit
Density	23 °C	ISO 1183	0.900	g/cm ³
Melt Flow Rate (MFR)	230 °C/2.16 kg	ASTM D 1238-13	11	g/10-min
Mechanical				
Flexural Modulus		ISO 178	1,450	MPa
Tensile Stress at Yield	50-mm/min	ISO 527	35	MPa
Tensile Strain at Yield	50-mm/min	ISO 527	10	%
Izod <small>Notched</small>	23 °C	ISO 180	2.5	kJ/m ²
Thermal				
Heat Deflection Temperature	0.45 MPa Un-annealed	ISO 75B	94	°C
Vicat Softening Temperature	A50 (50 °C/h 10N)	ISO 306	155	°C

Technical information

Note: The above are typical data representing the product; not to be construed as analysis certificate or specifications.



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Special Features

Shows broad processing window while providing good mechanical properties

Processing Conditions

Average extruder temperature range may be kept between 220 - 230°C. Quench temperature 33°C

Food Regulation

This product is defined as a preparation under specific food contact regulation. Detailed information will be provided in a relevant document "Regulatory Compliances Product Declaration" upon request.

Storage and Handling

Polypropylene resin should be stored to prevent a direct exposure to sunlight and heat. The Product estimated shelf life is one year starting from production date, adequate humidity below 80%, and temperature below 40°C. Customers might not fully follow the optimal storage condition, hence the shelf life recommended at customer site is six months only as received. Please refer to "Material Safety Datasheet" (MSDS) for handling and storage information.

Documents

Legal documents MSDS and RCPD are available on request. Please send your request to the following e-mail: pa@natpet.com or visit our website : WWW.natpet.com