

Technical Data Sheet

Typical Applications

- Suitable for high clarity injection molding and Injection-Stretch Blow Molding (ISBM) applications
- Used for the production of housewares and cosmetic packaging, TWIM articles for food and non-food applications, CD cases and caps & closures and component parts for automotive industry
- Not intended to be used for Medical application

Key Characteristics

- Organoleptically suitable for food contact
- Nucleated random copolymer, contains anti-static agent
- Excellent processability and flow-ability
- Excellent transparency and dimensional stability
- Good impact resistance
- Potential for energy and cycle time saving
- Reactor grade, no peroxide added
- Food contact approval for specific applications (*Refer to NATPET*)

Processing Methods

- Injection Molding, TWIM

<i>Resin</i>	<i>Conditions</i>	<i>Method</i>	<i>Value</i>	<i>Unit</i>
<i>Density</i>	23°C	ISO 1183	0.900	g/cm ³
<i>Melt Flow Rate (MFR)</i>	230°C/2.16 kg	ASTM D 1238-13	40	g/10-min
Mechanical				
<i>Flexural Modulus</i>		ISO 178	1,100	MPa
<i>Tensile Modulus</i>	1-mm/min	ISO 527	1,000	MPa
<i>Tensile Stress at Yield</i>	50-mm/min	ISO 527	29	MPa
<i>Tensile Strain at Break</i>	50-mm/min	ISO 527	> 50	%
<i>Tensile Strain at Yield</i>	50-mm/min	ISO 527	12	%
<i>Izod Notched</i>	23°C	ISO 180	5.4	kJ/m ²
Thermal				
<i>Heat Deflection Temperature</i>	0.45 MPa Un-annealed	ISO 75B	73	°C
<i>Vicat Softening Temperature</i>	A50 (50°C/h 10N)	ISO 306	125	°C
Optical				
<i>Haze</i>	1.0 mm	ASTM D 1003	6.0	%

Technical information

Note: The above are typical data representing the product; not to be construed as analysis certificate or specifications.

For further details about **NATPET** and its products, please visit the website at www.natpet.com

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Special Features

- Amazing result on transparent articles
- Shows broad processing window while providing excellent clarity at low molding temperature
- Energy saving

Processing Conditions

Average extruder temperature range may be kept between 190 - 210°C.

Food Regulation

This product is defined as a preparation under specific food contact regulation. Detailed information will be provided in a relevant document “Regulatory Compliances Product Declaration” upon request.

Storage and Handling

Polypropylene resin should be stored to prevent a direct exposure to sunlight and heat. The Product estimated shelf life is one year starting from production date, adequate humidity below 80%, and temperature below 40°C. Customers might not fully follow the optimal storage condition, hence the shelf life recommended at customer site is six months only as received. Please refer to “**Material Safety Datasheet**” (MSDS) for handling and storage information.

Documents

Legal documents, MSDS, trial reports and machine builder certificate are available on request. Please send your request to the following e-mail: pa@natpet.com